



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D505-1057-053
Job Sheet 197947



Part No: D505-1057-053

Job Qty: 1 pcs

Part Name: Basic Wearplate Kit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Due Date: 8/8/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D505-1057 REV.A IPP REV:A 19.06.07 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	1 pcs		8/8/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S222998

Part: D505-1057-053

Job No: 197947

Serial No/Batch: S222998

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH19 - 31 Issue Ref:FAA-STC SR043871

Plex 7/18/19 1:40 PM Dart.lajeunesse.marie

110 QC 4	1 pcs	8/8/19	0.00 0.00	Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
				QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
120 Packaging 3-1 - Stock - B4B	1 pcs	8/8/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
125 DC - 1 - B4B	1 pcs	8/8/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
130 QC 21 - FG	1 pcs	8/8/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		

DAS
78
9-89

OCT 16 2019

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Part Op 101 - Pick kit

Descriptions: 110 - (QC4- 100% Inspect kits for completeness)

120 - Identify and pack for shipping as per PPP D505-1057-053 Location:

125 - Photocopy bluefile & type labels per PPP D505-1057-053 CHG 001

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C36A	Bolt	9 Ea (9 ea)	101-Packaging 1 - Pick Kit	FM 138009
D2652	Bushing	18 pcs (18 ea)	101-Packaging 1 - Pick Kit	5221223
D3672-7	Washer, Phenolic	18 pcs (18 ea)	101-Packaging 1 - Pick Kit	5131568
D5646-041	Wearplate Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5217428
D5646-045	Wearplate Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5221904
D5646-047	Wearplate Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5221924
MS21043-3	Nut	9 Ea (9 ea)	101-Packaging 1 - Pick Kit	5203262
NAS1149C0332R	Washer (AN960C10L)	9 Ea (9 ea)	101-Packaging 1 - Pick Kit	5211548

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	AN3C36A	9	251	0
	D2652	18	433	0
	D3672-7	18	549	0
	D5646-041	1	1	0
	D5646-045	1	1	0
	D5646-047	1	1	0
	MS21043-3	9	929	0
	NAS1149C0332R	9	4,426	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		MRB (QSI042) ☐																													
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition _____																													
Description Work Order Deviation _____				Completed By _____																															
_____				Lead hand / Supervisor _____																															
_____				QC / QA Coordinator _____																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table> Other/Details: _____						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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